













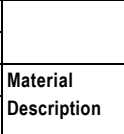



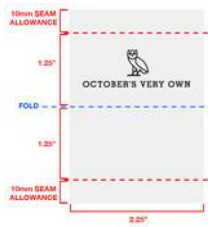
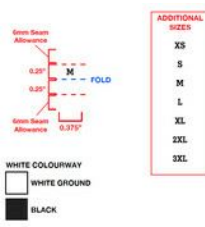






Article Summary						Version 1			
	Article Code	M-0125-WB-5150			Product Group	BOTTOM			
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT			
	Created On	02/09/24 3:02:32 PM			Season	2025 Spring			
	Last Modified	03/04/24 3:55:12 PM			Life Cycle Stage	DeveTopment			
Gender Classification		Mens	Sub Class D		CARGO SHORT	Fabrication		WOVEN BOTTOM	
Supplier			Release Date			Ex-Factory			
								COLORS	
									TO BE DETERMINED (TBD)
SIZES									
001, 002, 003, 004, 005, 006, 007									


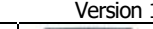
Article Description							Version 1
	Article Code	M-0125-WB-5150		70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX	Product Group	BOTTOM	
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT	
	Created On	02/09/24 3:02:32 PM	Material		Season	2025 Spring	
	Last Modified	03/04/24 3:55:12 PM	Description		Life Cycle Stage	Development	

Material Description							
70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX CONSTRUCTION: 40D*40D WIDTH: 56" FINISH: P/D+W/R							

Bill of Material										Version 1	
	Article Code	M-0125-WB-5150		70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX			Product Group	BOTTOM			
	Article Name	GARMENT DYE NYLON CARGO SHORT					Product Sub-Category	SHORT			
	Created On	02/09/24 3:02:32 PM	Material				Season	2025 Spring			
	Last Modified	03/04/24 3:55:12 PM	Description				Life Cycle Stage	DeveTopment			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		TBD TO BE DETERMINED
Fabric											
BODY	70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX CONSTRUCTION: 40D*40D WIDTH: 56" FINISH: P/D+W/R		BODY & POCKET BAGS		0	Meter	FABRIC OPTION 1		RONT 7890		None
BODY	100% NYLON RIPSTOP - GARMENT DYED (FB-W1042) MILL: LIMONTA		BODY & POCKET BAGS		0	Meter	FABRIC OPTION 2		ART: RIPPLY 570 DIAM HSK		None
INSERT	INTERFACING (FB-N126) LT WT FUSIBLE		WHERE REQUIRED		0	Meter		Vendor Sourced			WHITE WT
Trims											
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		ENCASED IN WAISTBAND		1	Each					WHITE WT
WAISTBAND	OVO 2023 Main Loop Label (TR-LT252)		CB INSIDE WAIST SEAM		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		WHITE WT
WAISTBAND	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		.25" FROM MAIN LABEL		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		WHITE WT
WAISTBAND	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		.25" FROM SIZE TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None
SIDE INSERT 1	CC LABEL - 100% COTTON MADE IN CHINA (TR-LT230) PRINTED SATIN LABEL		INTERIOR SIDE SEAM - SEE TRIM PAGE		1	Each	VENDOR SOURCED	Vendor Sourced			None
WAISTBAND	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		SAFETY PINNED TO BACK OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		BLACK BK
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		INSIDE WAIST SEAM		1	Each		Vendor Sourced			WHITE WT
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		SIZE LARGE		1	Each	VENDOR SOURCED	Vendor Sourced			None

Bill of Material										Version 1	
	Article Code	M-0125-WB-5150	<div>Material Description</div>	<div>70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX</div>		Product Group	BOTTOM				
	Article Name	GARMENT DYE NYLON CARGO SHORT				Product Sub-Category	SHORT				
	Created On	02/09/24 3:02:32 PM				Season	2025 Spring				
	Last Modified	03/04/24 3:55:12 PM				Life Cycle Stage	DeveLopment				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		TBD TO BE DETERMINED
SEE PLACEMENT FOR DETAILS	UPC STICKER (TR-ST111) 1.5" x 1.5"		1. INSIDEHANGTAG 2. ON POLYBAG		2	Each					None
	PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS										

Material Image Sheet						Version 1	
	Article Code	M-0125-WB-5150		70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX	Product Group	BOTTOM	
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT	
	Created On	02/09/24 3:02:32 PM			Season	2025 Spring	
	Last Modified	03/04/24 3:55:12 PM			Life Cycle Stage	Development	
 FB-W1043 70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM	 FB-W1042 100% NYLON RIPSTOP - GARMENT DYED	 TR-LT252 OVO 2023 Main Loop Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-LT230 CC LABEL - 100% COTTON MADE IN CHINA		
 TR-HG142 OVO 2023 Booklet Hangtag	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 PK101 POLY BAG - GENERIC	 TR-ST111 UPC STICKER				

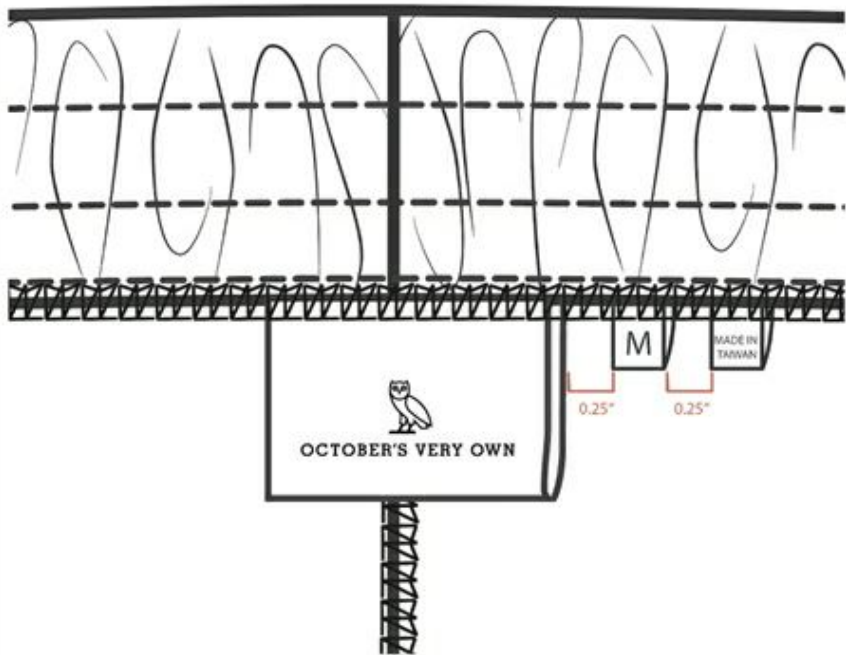
LABEL PLACEMENT GUIDE - ELASTIC WAIST BOTTOMS							Version 1
	Article Code	M-0125-WB-5150			Product Group	BOTTOM	
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT	
	Created On	02/09/24 3:02:32 PM	Material	70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043)	Season	2025 Spring	
	Last Modified	03/04/24 3:55:12 PM	Description	MILL: RECYCTEX	Life Cycle Stage	DeveTlopment	

OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

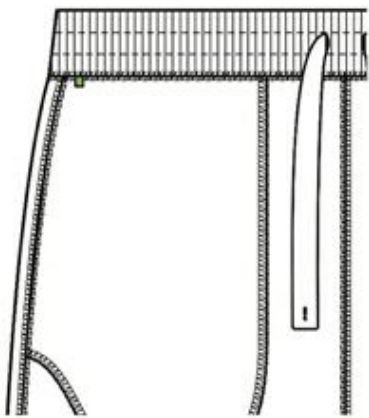
MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB

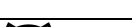
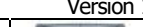


HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



UPC PLACEMENT GUIDE							Version 1
	Article Code	M-0125-WB-5150					
	Article Name	GARMENT DYE NYLON CARGO SHORT					
	Created On	02/09/24 3:02:32 PM		Material	70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043)	Product Group	BOTTOM
	Last Modified	03/04/24 3:55:12 PM		Description	MILL: RECYCTEX	Product Sub-Category	SHORT
				Season	2025 Spring		
				Life Cycle Stage	DeveToplevel		

DIVISON

PRODUCT CODE

COLOUR CODE

M-0421-KT-1117-BK-03

QUATER/YEAR

STYLE

SIZE

STICKER PLACEMENT (2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG



UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS

1.5"



\$ 58.00

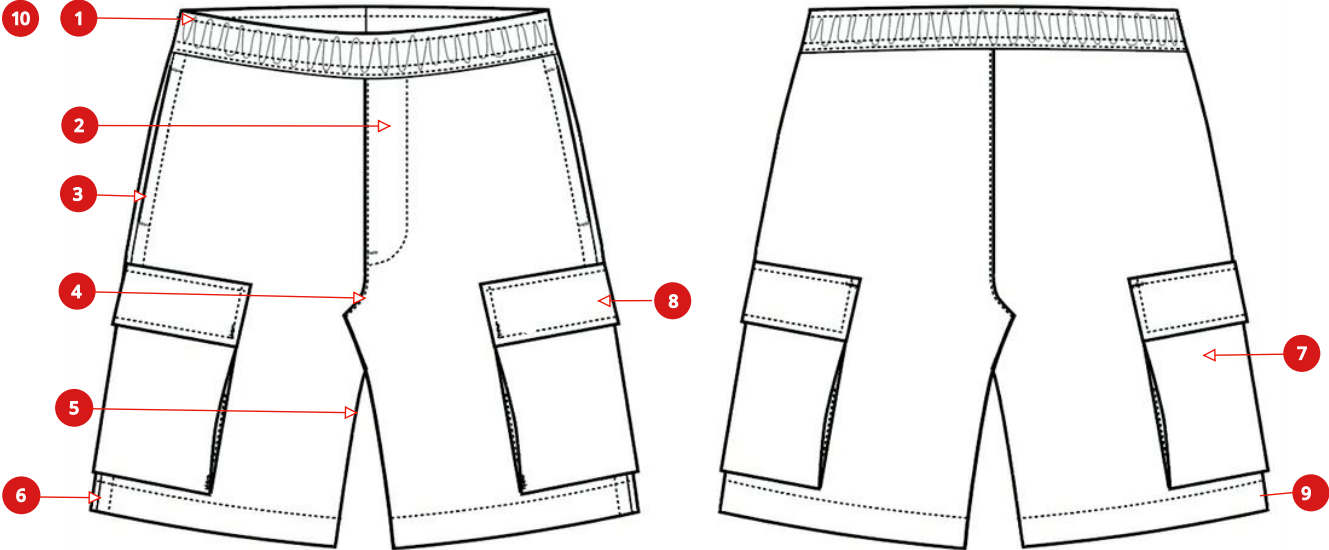
SPORTCAP



M-0323-HW-3813-BK-00 OS


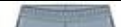
1.5"

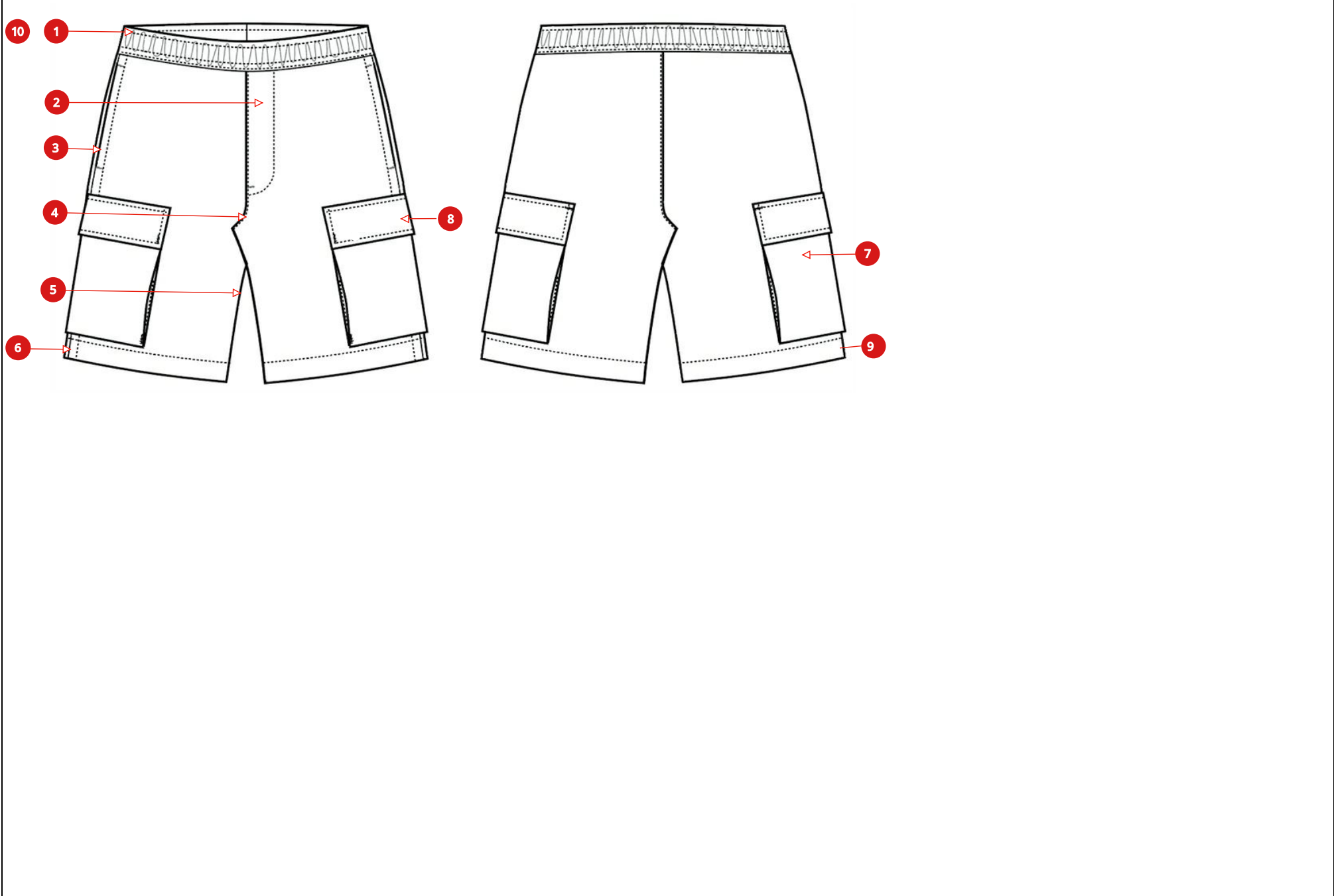
Construction details					Version 1	
	Article Code	M-0125-WB-5150			Product Group	BOTTOM
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT
	Created On	02/09/24 3:02:32 PM			Season	2025 Spring
	Last Modified	03/04/24 3:55:12 PM			Life Cycle Stage	DeveTolpment
			Material Description	70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-w1043) MILL: RECYCTEX		





Comments

- 1** WAIST
Separate clean finished self waistband with elastic encased. 1n chainstitch 1/8" topstitch top, 2n, 1/4" chainstitch edgestitch bottom.
- 2** FRONT NON-FUNCTIONAL FLY
Non-functional fly with self facings, 1n chainstitch edgestitch, 1n chainstitch "J" topstitch.
- 3** FRONT POCKETS
Side seam pocket with self facing, 1n, 1/2" topstitch opening, bartack top and bottom. Facings serged and edgestitched to pocket bag. Bags attached at waist and side seams, french seam to close.
- 4** FRONT AND BACK RISES
#512 mock safety serge to join, 1n chainstitch edgestitch, bartack end 1/2" into J stich.
- 5** INSEAM
#512 safety serge to join
- 6** OUTSEAM
1/2" forward, #512 safety stich to join, 1n, 1/2" chainstitch topstitch to the front.
- 7** CARGO POCKETS
Self patch pocket set over outseams. Top of pocket edge double turned in to form hem, SN topstitch, 3/4" in for hem. SN edge topstitch around sides and bottom pkt edge to join to body. Bartacks at top corners of opening. Self bellow on BACK SIDE of pocket bag only. 2 tucks on front of pocket bag, 1/2" depth, folded towards back. SN edge topstitch on tucks.
2 ply self flap set over opening of pocket, cleanfinished, FUSED. SN topstitch, 1/4" in around flap. Bartacks at top corners of flap. Hidden 2 snap closure on flap.
- 8** BACK POCKETS
2 ply fused self flap set over opening of pocket, clean finished. 1n, 1/8" topstitch sides and bottom, 1n, 1/8" topstitch to body, bartack ends. Front bottom corners of flap bartacked through all layers.
Pocket bag with 1" side bellows, 1n understitch to body. Opening 3/4" double turn, 1n topstitch.
- 9** LEG OPENING
Double turn, 1n topstitch.
- 10** TOPSTITCHING THREAD - WHITE

Construction details							Version 1
	Article Code	M-0125-WB-5150		70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-W1043) MILL: RECYCTEX	Product Group	BOTTOM	
	Article Name	GARMENT DYE NYLON CARGO SHORT			Product Sub-Category	SHORT	
	Created On	02/09/24 3:02:32 PM	Material		Season	2025 Spring	
	Last Modified	03/04/24 3:55:12 PM	Description		Life Cycle Stage	Development	



Measurement Sheet - alpha cargo pant										All Measurements are in Inches						Version 1	
	Article Code	M-0125-WB-5150			70% RECYCLED NYLON 30% NYLON RIPSTOP - 80 GSM (FB-w1043) MILL: RECYCTEX	Product Group		BOTTOM									
	Article Name	GARMENT DYE NYLON CARGO SHORT				Product Sub-		SHORT									
	Created On	02/09/24 3:02:32 PM	Material Description	Season		2025 Spring											
	Last Modified	03/04/24 3:55:12 PM		Life Cycle Stage		Development											
POM	Description		+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL					
! J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	NA	14	15	16	17	18 1/2	20	21 1/2					
! J104	WB height		1/8	1/8	0	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8					
! K101	Hip at 1" below WB seam: waist pattern mmt.		1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	23	24 1/2	26					
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure		1/2	1/2	NA	19 1/4	20 1/4	21 1/4	22 1/4	23 3/4	25 1/4	26 3/4					
M101	Thigh :: 1" below crotch seam		1/4	1/4	NA	12 1/4	12 7/8	13 1/2	14 1/8	15	15 7/8	16 3/4					
! I101	Inseam length : short		1/4	1/4	NA	8 1/2	8 1/2	8 1/2	8 1/2	8 3/4	9	9					
! M201	Leg opening: Long, inside fold edges of opening		1/8	1/8	1/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2					
I702	Leg hem height		1/8	1/8	0	1	1	1	1	1	1	1					
! L103	Front rise :: INCLUDING WB		1/4	1/4	1/4	11 3/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4					
! L203	Back rise :: INCLUDING WB		1/4	1/4	1/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2					
L302	Front faux fly length: WB seam to bottom of TS		1/4	1/4	NA	5 3/4	6	6	6	6 1/4	6 1/4	6 1/4					
L301	Front faux fly width :: edge to T/S outline		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2					
C202	Side seam pocket placement from waist seam		1/8	1/8	0	1	1	1	1	1	1	1					
N502	Side seam pocket opening		1/4	1/4	1/8	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 1/2					
N507	Front pkt lining bag height: fr WB seam		1/4	1/4	NA	11	11 1/2	11 1/2	11 1/2	11 1/2	12	12					
N509	Front pkt lining bag width :: at widest point		1/4	1/4	NA	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2					
N806	Cargo pocket flap width at top edge		1/8	1/8	NA	0	0	8 3/4	0	0	0	0					
N803	Cargo pocket flap height at center		1/8	1/8	NA	2 3/8	2 3/8	2 1/2	2 1/2	2 5/8	2 3/4	2 3/4					
! N801	Cargo pocket height at center :: including flap		1/4	1/4	NA	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	9	9					
N805	Cargo pocket width at top edge		1/8	1/8	NA	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	9	9					
N312	Cargo pocket bellow width		1/8	1/8	0	1	1	1	1	1	1	1					
N807	Cargo pocket from WB seam		1/4	1/4	NA	8 1/4	8 3/8	8 1/2	8 5/8	8 3/4	8 3/4	8 3/4					
Comments																	
REFERENCE: M-0323-WB-3618 cargo pant + RL Polo pant pkt and tab details																	
Dec.8, 2023 Revise inseam to 8 1/2" as per Brunello																	