

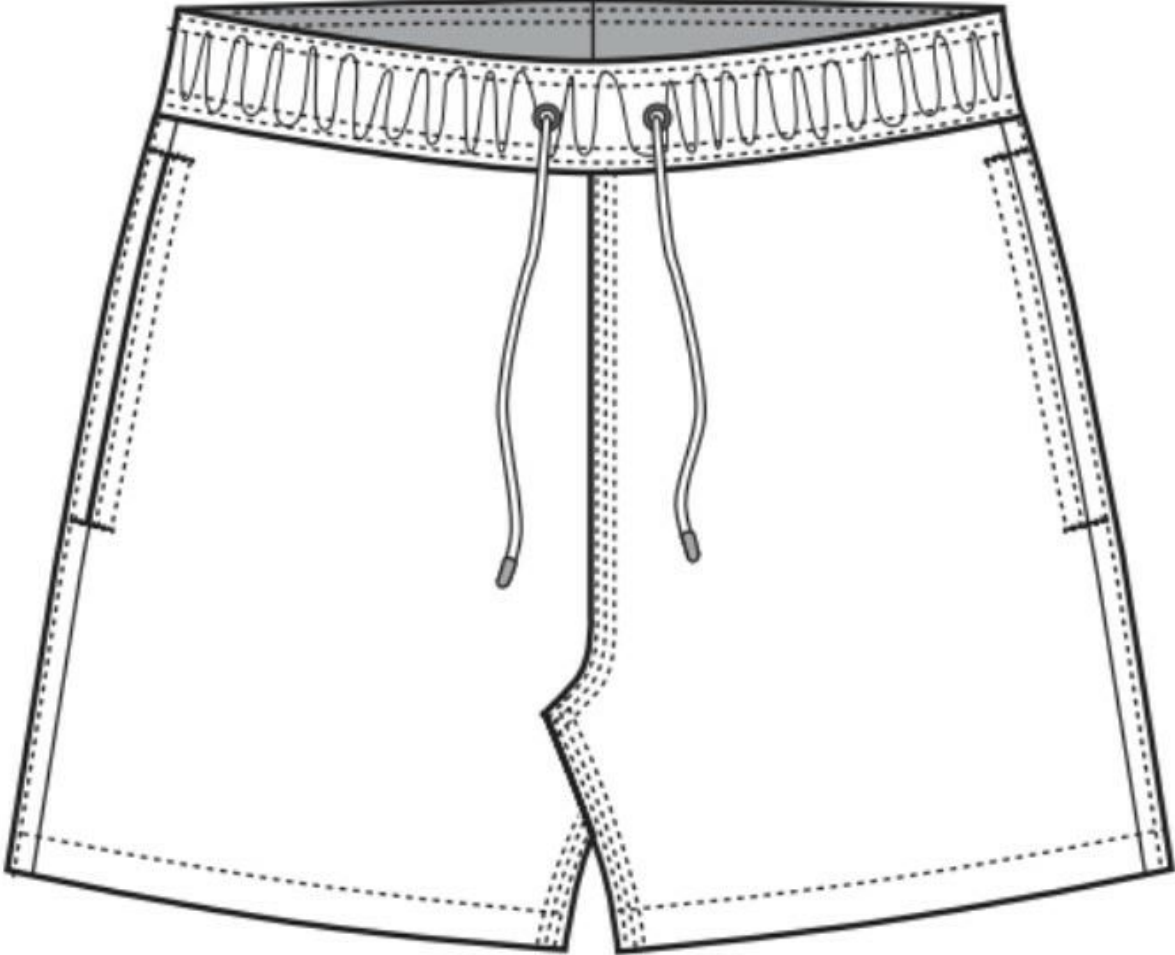











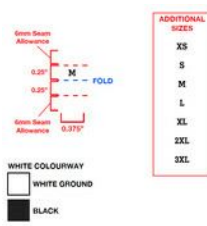










Article Summary						Version 1					
	Article Code	M-0125-WB-5153			Product Group	BOTTOM					
	Article Name	SWIM SHORT			Product Sub-Category	SHORT					
	Created On	02/09/24 3:09:27 PM			Material	TBD WOVEN (FB-W412)			Season	2025 Spring	
	Last Modified	03/14/24 1:34:47 PM			Description				Life Cycle Stage	DeveTopment	
Gender Classification		Mens	Sub Class D		PULL ON SHORT		Fabrication		WOVEN BOTTOM		
Supplier			Release Date				Ex-Factory				
								COLORS			
									TO BE DETERMINED (TBD)		
SIZES											
001, 002, 003, 004, 005, 006, 007											

Bill of Material										Version 1	
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		TBD TO BE DETERMINED
Fabric											
BODY	TBD WOVEN (FB-W412)		BODY		0	Meter	AS PER REFERENCE SAMPLE				None
LINING 1	TBD MESH (FB-W570)		LINING, POCKET BAGS		0	Meter	AS PER REFERENCE SAMPLE	Vendor Sourced			None
INSERT	INTERFACING (FB-N126) LT WT FUSIBLE		WHERE REQUIRED		0	Meter		Vendor Sourced			WHITE WT
Trims											
DRAWCORD	ROUND BRAIDED POLY DRAWCORD W/ METAL ENDS (TR-DR166) *FOLLOW REF SAMPLE		AT WAISTBAND		1	Each		Vendor Sourced			None
EYELETS	STITCHED EYELETS (TR-HD184) MATTE THREAD		2 @ DRAWCORD 2 @ CB 1 @ BACK POCKET		5	Each		Vendor Sourced			DYED TO MATCH BODY DTMB
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WAISTBAND		1	Each					None
BOTTOM	100% COTTON HERRINGBONE TAPE (TV122) 5/8" WIDTH		ENCASED IN BOTTOM LEG HEMS		2	Meter	NATURAL/OFF WHITE COLOR - 3/8" WIDE, DOUBLE FOLD ENDS WITH BARTACK	Vendor Sourced			NATURAL NT
BACK NECK	OVO 2023 Main Loop Label (TR-LT252)		CB INSIDE WAIST SEAM		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		WHITE WT
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		.25" FROM MAIN LABEL		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		WHITE WT
BACK NECK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		.25" FROM SIZE TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None
SIDE INSERT 1	CC LABEL - 100% COTTON MADE IN CHINA (TR-LT230) PRINTED SATIN LABEL		INTERIOR SIDE SEAM - SEE TRIM PAGE		1	Each	VENDOR SOURCED	Vendor Sourced			None

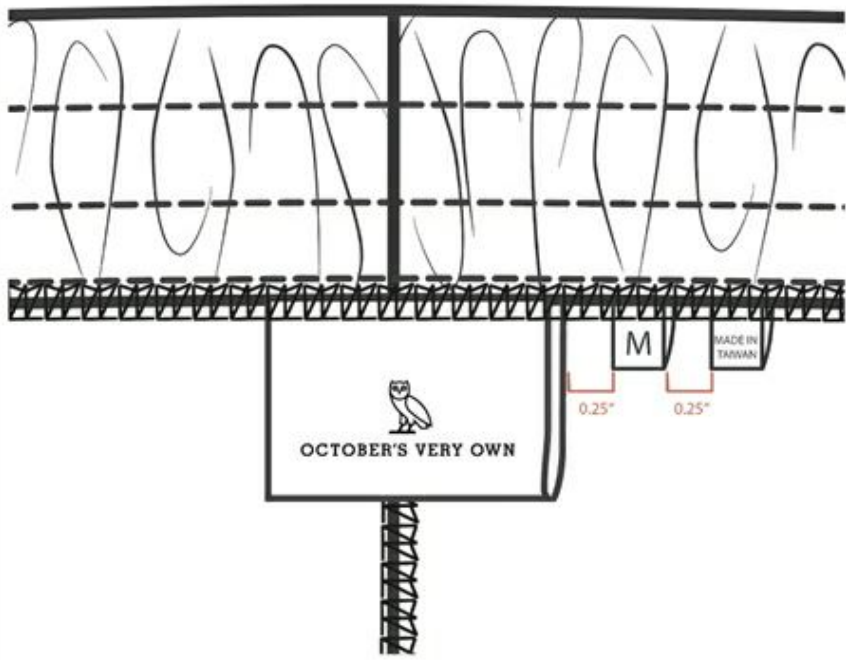
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		TBD TO BE DETERMINED
BACK NECK	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		SAFETY PINNED TO BACK OF MAIN LABEL		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		BLACK BK
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		INSIDE WAIST SEAM		1	Each		Vendor Sourced			WHITE WT
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		SIZE LARGE		1	Each	VENDOR SOURCED	Vendor Sourced			None
SEE PLACEMENT FOR DETAILS	UPC STICKER (TR-ST111) 1.5" x 1.5"  PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		1. INSIDEHANGTAG 2. ON POLYBAG		2	Each					None

Material Image Sheet						Version 1	
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 TR-DR166 ROUND BRAIDED POLY DRAWCORD W/ METAL ENDS	 TV122 100% COTTON HERRINGBONE TAPE	 TR-LT252 OVO 2023 Main Loop Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-LT230 CC LABEL - 100% COTTON MADE IN CHINA		
 TR-HG142 OVO 2023 Booklet Hangtag	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 PK101 POLY BAG - GENERIC	 TR-ST111 UPC STICKER				

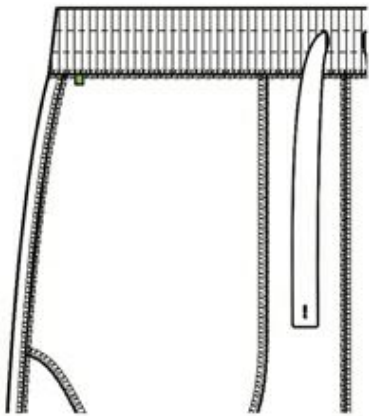
LABEL PLACEMENT GUIDE - ELASTIC WAIST BOTTOMS						Version 1
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			Material Description	TBD WOVEN (FB-W412)		

OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

- MAIN LABEL LBOVO147 - COL A - OPT 1  
 \*INSERT AT CB WAISTBAND SEAM
- SIZE TAB OVOW23\_181\_T - 2023  
 \*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL
- TEAR AWAY COO TAB LT138  
 \*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB





- HANG TAG PLACEMENT
- \*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



- CARE LABEL PLACEMENT
- \*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM



UPC PLACEMENT GUIDE							Version 1
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COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE

DIVISON      PRODUCT CODE      COLOUR CODE  
**M-0421-KT-1117-BK-03**  
                  QUATER/YEAR      STYLE      SIZE

## STICKER PLACEMENT (2 PER GARMENT)

UPC STICKER#1  
PLACE ON BOTTOM RIGHT  
CORNER OF POLY BAG.





UPC STICKER #2  
PLACE INSIDE HANGTAG BOOKLET

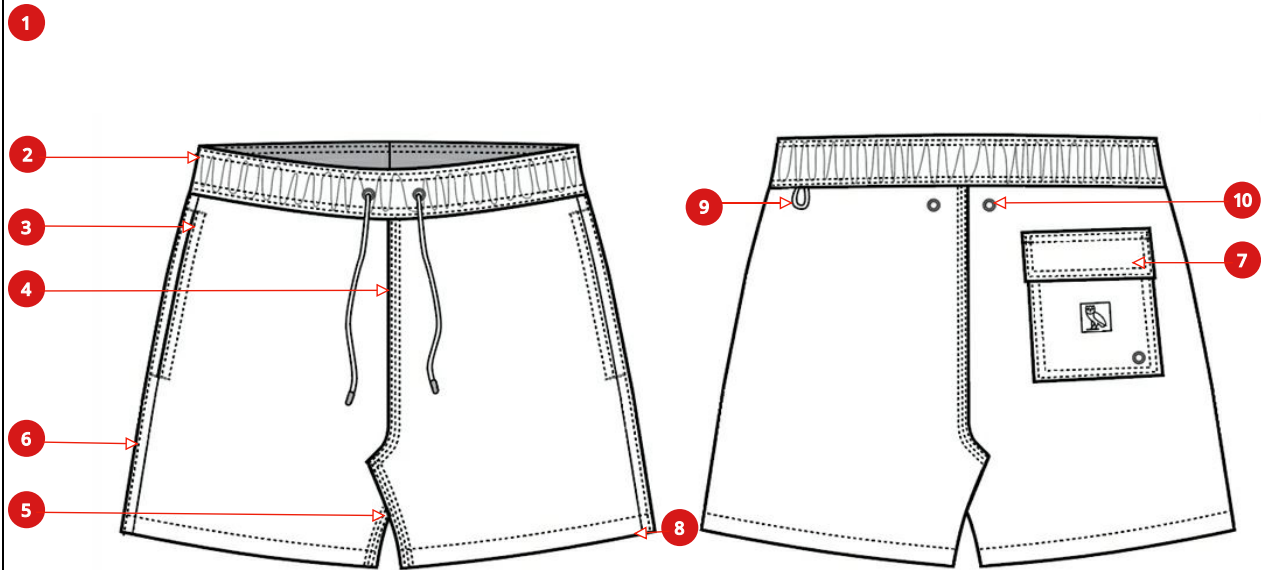


## DIMENSIONS



\*PLEASE ENSURE BARCODES ARE PRINTED WITH CLEAR LINES AND WHITE SPACE INBETWEEN  
BARCODES MUST NOT BE DISTORTED BY HANDELING  
ANY RE-TICKETING COSTS DUE TO UNSCANNABLE BARCODES WILL BE BORNE BY THE VENDOR



Construction details							Version 1
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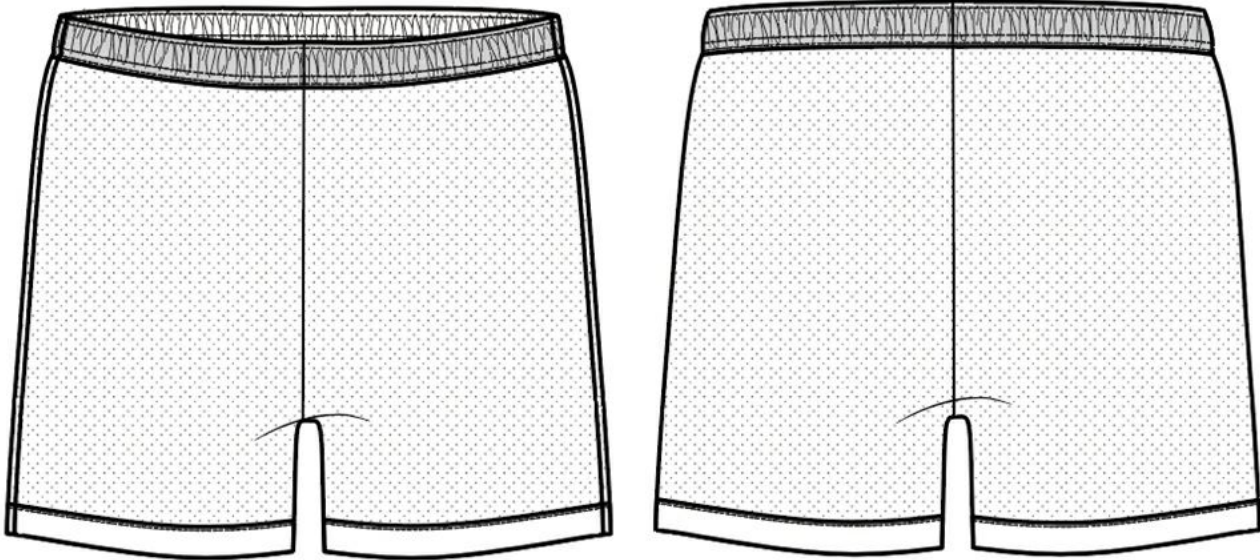
## Comments

- 1** \*\*FULLY LINED WITH MESH. LINING FINISHED INTO THE WB SEAM AND LEG OPENING HEMS
- 2** **WAISTBAND**  
Seperate waistband, elastic and drawcord encased, 2n, 1/4" edgestitch top and bottom. Exterior drawcord exits through eyelets. Drawcord ends as BOM. Drawcord tacked to inside waistband at center back. Cord loop clean finished in wearer's left back waist 3" to back of side seam.
- 3** **FRONT POCKETS**  
On seam pockets. Opening: 1n, 1/2" topstitch. 1" bartacks at top and bottom of opening to side seam topstitching. Top pocket bag mesh, bottom pocket bag self, #512 mock safety stitch to join. Bag finished into the WB seam and side seam.
- 4** **FRONT AND BACK RISES**  
Join with #512 mock safety stitch. 3n, 5/16" edgestitch.
- 5** **INSEAMS**  
#512 mock safety serge to join, 3n, 5/16" edgestitch.
- 6** **OUTSEAMS**  
Set forward 1/2", #512 mock safety serge to join, 1n, 1/2" topstitch to back
- 7** **BACK POCKET**  
Fused self flap, 2n, 1/4" edgestitch top sides and bottom, 2n, 1/4" edgstitch topstitch to body, bartack ends.  
Self patch pocket, top edge double fold 2n, 1/4" edgestitch. 2n, 1/4" edgestitch sides and bottom, bartack at opening ends.  
Functional stitched eyelet at bottom corner.
- 8** **LEG OPENINGS**  
Self double turn encasing lining, 1n topstitch.
- 9** **Cord**  
Cord loop clean finished in waist seam 3" to back of side seam.
- 10** **EYELETS**  
Functional stitched eyelets straddling CB seam, 3/4" from waist seam, 1" from CB.



Construction details- INTERIOR							Version 1
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1





Comments

1

**\*\*INTERIOR VIEW\*\***  
Fully lined. Lining finished into the waistband seam and the leg opening hems.



Measurement Sheet All-Purpose Nylon Short										All Measurements are in Inches						Version 1		
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POM	Description		+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL						
! J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	NA	14	15	16	17	18 1/2	20	21 1/2						
J104	WB height		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2						
J502	Drawcord buttonhole distance: WB relaxed		1/8	1/8	0	2	2	2	2	2	2	2						
! J501	Drawcord length : waist		1	1	NA	46	48	50	52	55	58	61						
! K101	Hip at 1" below WB seam :: 3 x pt. measure		1/2	1/2	NA	19	20	21	22	23 1/2	25	26 1/2						
! K102	Full Hip: 3 xpt. Measure, 3" up fr crotch pt		1/2	1/2	NA	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28						
M101	Thigh :: 1" below crotch seam		1/4	1/4	NA	13	13 5/8	14 1/4	14 7/8	15 3/4	16 5/8	17 1/2						
! L103	Front rise :: INCLUDING WB		1/8	1/8	1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13						
! L203	Back rise :: INCLUDING WB		1/8	1/8	1/4	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4						
! I302	Inseam length :: short		1/4	1/4	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8						
! M402	Leg opening:short :: inside fold edges of opening		1/4	1/4	NA	12	12 5/8	13 1/4	13 7/8	14 3/4	15 5/8	16 1/2						
I702	Leg hem depth		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
! N201	Side seam pocket length		1/4	1/4	NA	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4						
N202	Side seam pocket topstitch width		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2						
N205	Side seam pocket position from WB seam		1/4	1/4	0	1	1	1	1	1	1	1						
N211	Side seam pocket bag height :: at center		1/4	1/4	NA	10 1/4	10 1/4	10 1/2	10 1/2	10 3/4	10 3/4	10 3/4						
N212	Side seam pocket bag width		1/4	1/4	NA	7	7	7 1/4	7 1/4	7 1/2	7 1/2	7 1/2						
N608	Pocket flap width at top edge		1/8	1/8	NA	5 1/4	5 1/4	5 1/2	0	5 3/4	5 3/4	5 3/4						
N605	Pocket flap height at sides		1/8	1/8	NA	0	0	2 1/4	0	0	0	0						
! N301	Back pocket bag height at center		1/8	1/8	NA	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2						
! N701	Back pocket bag width at top edge		1/8	1/8	NA	5	5	5 1/4	5 1/4	5 1/2	5 1/2	5 1/2						
N612	Back pkt opening hem height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
N703	Back pocket from WB seam		1/8	1/8	1/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4						
N508	Back pocket position from CB seam		1/8	1/8	1/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4						
Q403	Back cord loop: waist seam to bottom of loop		1/8	1/8	NA	0	0	3/4	0	0	0	0						
Comments																		
REFERENCE: M-0122-WB-1660 colourblock short Dec.8, 2023 Revise inseam to 7" as per Patagonia																		